



# കേരള ഗസറ്റ് KERALA GAZETTE

## അസാധാരണം EXTRAORDINARY

ആധികാരികമായി പ്രസിദ്ധപ്പെടുത്തുന്നത്  
PUBLISHED BY AUTHORITY

വാല്യം 12  
Vol. XII

തിരുവനന്തപുരം,  
ശനി  
Thiruvananthapuram,  
Saturday

2023 സെപ്റ്റംബർ 30  
30th September 2023  
1199 കന്നി 13  
13th Kanni 1199  
1945 ആശ്വിനം 8  
8th Aswina 1945

നമ്പർ  
No. } 3201

GOVERNMENT OF KERALA

Labour and Skills (B) Department

NOTIFICATION

G.O.(P) No.77/2023/LBRD

Dated, Thiruvananthapuram, 22<sup>nd</sup> September, 2023  
5<sup>th</sup> Kanni, 1199

S. R. O. No. 1059/2023

In exercise of the powers conferred by section 29 of the Indian Boilers Act, 1923 (Central Act V of 1923), the Government of Kerala, after having previously published the draft rules calling for objections and suggestions, issued under notification No. B2/181/2021/LBR dated 16<sup>th</sup> February, 2023 and published in the Kerala Gazette extraordinary No. 723 dated 28<sup>th</sup>



February, 2023 as required by the said Act and having received no objections or suggestions thereon, hereby make the following rules further to amend the Kerala Boiler Rules, 1967, namely:-

### RULES

1. *Short title and commencement.*– (1) These rules may be called the Kerala Boiler (Amendment) Rules, 2023.

(2) They shall come into force at once.

2. *Amendment of the Rules.*– In the Kerala Boiler Rules, 1967, for the existing rule 6, the following rule shall be substituted, namely:

“ 6. *Fees.*– (1) Every application for registration of boilers under sub-section (1) of section 7 shall be accompanied by a fees on the following scales:-

### TABLE

<i>Sl. No.</i>	<i>Boiler Ratings</i>	<i>Fee in Rupees</i>
(1)	(2)	(3)
1.	For small industrial Boiler as per Chapter XIV	1,200
2.	For boiler rating not exceeding 10 sq. meters	1,800
3.	For boiler rating exceeding 10 sq. meters but not exceeding 30 sq. meters	2,400
4.	For boiler rating exceeding 30 sq. meters but not exceeding 50 sq. meters	2,700
5.	For boiler rating exceeding 50 sq. meters but not exceeding 70 sq. meters	3,300
6.	For boiler rating exceeding 70 sq. meters but not exceeding 90 sq. meters	3,900
7.	For boiler rating exceeding 90 sq. meters but not exceeding 110 sq. meters	4,500
8.	For boiler rating exceeding 110 sq. meters but not exceeding 200 sq. meters	5,100
9.	For boiler rating exceeding 200 sq. meters but not exceeding 400 sq. meters	5,700
10.	For boiler rating exceeding 400 sq. meters but not exceeding 600 sq. meters	6,600
11.	For boiler rating exceeding 600 sq. meters but not exceeding 800 sq. meters	7,200
12.	For boiler rating exceeding 800 sq. meters but not exceeding 1000 sq. meters	8,100
13.	For boiler rating exceeding 1000 sq. meters but not exceeding 1200 sq. meters	9,600
14.	For boiler rating exceeding 1200 sq. meters but not exceeding 1400 sq. meters	10,800
15.	For boiler rating exceeding 1400 sq. meters but not exceeding 1600 sq. meters	12,600
16.	For boiler rating exceeding 1600 sq. meters but not exceeding 1800 sq. meters	13,500
17.	For boiler rating exceeding 1800 sq. meters but not exceeding 2000 sq. meters	15,000
18.	For boiler rating exceeding 2000 sq. meters but not exceeding 2200 sq. meters	16,200
19.	For boiler rating exceeding 2200 sq. meters but not exceeding 2400 sq. meters	18,000
20.	For boiler rating exceeding 2400 sq. meters but not exceeding 2600 sq. meters	18,900
21.	For boiler rating exceeding 2600 sq. meters but not exceeding 2800 sq. meters	20,400
22.	For boiler rating exceeding 2800 sq. meters but not exceeding 3000 sq. meters	21,600



Above 3000 sq. meters, for every 200 sq. meters or part thereof, an additional fee of Rs.600/- shall be charged.

For Heat Recovery Steam Generators with finned tubes, the fee shall be calculated on heating surface area of bare tubes and on one fourth of heating surface area of fins.

Inspection fee for separately fired Super-heater, Re-Heater and economiser shall be charge at the same rate as the registration fee.

(2) Fee for the issue of renewed certificates, inspection and examination of boilers or parts thereof or drawings of steam pipes, testing of welders or any other matter shall be calculated on the basis of rating and shall be levied in accordance with the following scales:-

**TABLE**

<i>Sl. No.</i>	<i>Boiler Ratings</i>	<i>Fee in Rupees</i>
(1)	(2)	(3)
1.	For small industrial Boiler as per Chapter XIV	1,000
2.	For boiler rating not exceeding 10 sq. meters	1,600
3.	For boiler rating exceeding 10 sq. meters but not exceeding 30 sq. meters	2,100
4.	For boiler rating exceeding 30 sq. meters but not exceeding 50 sq. meters	2,400
5.	For boiler rating exceeding 50 sq. meters but not exceeding 70 sq. meters	2,700
6.	For boiler rating exceeding 70 sq. meters but not exceeding 90 sq. meters	3,400
7.	For boiler rating exceeding 90 sq. meters but not exceeding 110 sq. meters	4,000
8.	For boiler rating exceeding 110 sq. meters but not exceeding 200 sq. meters	4,500
9.	For boiler rating exceeding 200 sq. meters but not exceeding 400 sq. meters	5,000
10.	For boiler rating exceeding 400 sq. meters but not exceeding 600 sq. meters	5,800
11.	For boiler rating exceeding 600 sq. meters but not exceeding 800 sq. meters	6,300
12.	For boiler rating exceeding 800 sq. meters but not exceeding 1000 sq. meters	7,100
13.	For boiler rating exceeding 1000 sq. meters but not exceeding 1200 sq. meters	8,400
14.	For boiler rating exceeding 1200 sq. meters but not exceeding 1400 sq. meters	9,500
15.	For boiler rating exceeding 1400 sq. meters but not exceeding 1600sq. meters	11,100
16.	For boiler rating exceeding 1600 sq. meters but not exceeding 1800 sq. meters	11,900
17.	For boiler rating exceeding 1800 sq. meters but not exceeding 2000 sq. meters	13,200
18.	For boiler rating exceeding 2000 sq. meters but not exceeding 2200 sq. meters	14,300
19.	For boiler rating exceeding 2200 sq. meters but not exceeding 2400 sq. meters	15,800
20.	For boiler rating exceeding 2400 sq. meters but not exceeding 2600 sq. meters	16,600
21.	For boiler rating exceeding 2600 sq. meters but not exceeding 2800 sq. meters	18,000
22.	For boiler rating exceeding 2800 sq. meters but not exceeding 3000 sq. meters	19,000

Above 3000 sq. meters, for every 200 sq. meters or part thereof an additional fee of Rs.500/- will be charged.



For Heat Recovery Steam Generators with finned tubes, the fee shall be calculated on heating surface area of bare tubes and on one fourth of heating surface area of fins.

Inspection fee for separately fired Super-heater, Re-Heater and Feed water heater shall be charged at the same rate.

Applicable fee shall be payable again for the re-inspection of a defective boiler after completion of repairs.

For inspection on Sundays and Public Holidays under the Negotiable Instrument Act, 1881 (26 of 1881), on the request of owner, additional fee equivalent to half of application fee shall be payable.

(3) The fee for examination of plans and the particulars of materials, design and construction of steam pipes shall be charged as,-

(1) The fee for examination of plans and the particulars of materials, design and construction of steam pipes before the commencement of manufacture of the steam pipes will be at the rate of Rs.200/- for each 30 meters of piping or part thereof, subject to a minimum of Rs. 500.

(2) Examination of plans and particulars of the materials, design and construction of any fitting, mountings and components (without heat transfer) like valves, dished ends, hand hole covers, main hole covers, flanges etc shall be Rs.300/- for each category of such identical fittings.

(3) For fittings like de-super heaters, steam receiver, separators, fee shall be Rs.500 for each category of such identical accessories.

(4) Inspection fee for boilers and part thereof constructed in India shall be charged as,-

(1)The inspection fee for boilers shall be calculated at four times the normal fee for renewal of certificate.

(2) For inspection of tubes and pipes, the fee shall be charged at the rate of Rs. 360/- per metric tonne or a part thereof.

(3) Fees for inspection of boiler at the site of construction shall be charged at the rate of four times the normal fee for renewal of certificate for a boiler.

(4) For inspection of forged pipe fittings, the fees shall be charged at the rate specified for forged and cast flanges.

(5) For inspection of pipe fittings other than forged pipe fittings, the fees shall be charged at double the normal rate as specified for forged and cast fittings.

(6) For inspection of pipe and tube bends, the fee shall be charged at the rate of Rs.10 per meter subject to a minimum of Rs.300/- irrespective of the nominal diameter.

(5) Fee for the inspection of pipes shall be charged as,-

a. For the pipes of nominal bore not exceeding 100 mm including all fittings except accessories like de-super heaters, steam-receivers, feed heaters and separately fired super heaters, Rs.500/- for each 30 meters of pipe or part thereof.

b. For pipes of nominal bore exceeding 100 mm including all fittings except accessories like de-super heaters, steam receivers, feed heaters and separately fired super



heaters, Rs. 1200/- for each 30 meters or part thereof.

(6) Inspection fee for valves and flanges shall be charged as,-

(1) Subject to a minimum inspection fee of Rs.600/- per inspection, the fees for inspection of valves shall be charged as under,-

- (a) Up to 25mm Rs. 15 per piece;
- (b) Above 25mm and up to 100mm Rs. 45 per piece;
- (c) Above 100mm and up to 250mm Rs. 270 per piece;
- (d) Above 250mm Rs. 720 per piece.

(2). Fees for inspection of flanges shall be charged as under,-

i. For forged and cast flanges.-

a)	Upto and including 25 mm for a batch of 50 or part thereof	Rs. 225/-
b)	Upto and including 25 mm for a batch of 100 or part thereof	Rs. 390/-
c)	Over 25 mm upto and including 50 mm for a batch of 50 or part thereof	Rs. 435/-
d)	Over 50 mm upto and including 100 mm for a batch of 25 or part thereof	Rs. 435/-
e)	Over 100 mm upto and including 250 mm for a batch of 10 or part thereof	Rs. 465/-
f)	Over 250 mm for a batch of 5 or part thereof	Rs. 540/-

ii. For plate flanges, the fees shall be charged at half the rate as charged for forged and cast flanges.

(7) Inspection fee for feed water heaters and other fittings shall be charged as,-

(1) Fees for inspection of feed water heaters shall be charged at Rs.10,000 per heater.

(2) Fees for inspection of other fittings like de-super heaters, steam receivers and separately fired superheaters shall be charged at Rs.2,500 per fitting.

(8) Fee for inspection of spares and boiler components shall be charged as,-

(1) Spares: - For all types of coils, namely, economiser coils, super heater coils, reheater coils, the fee for inspection shall be charged on the basis of surface area.

(2) For inspection of pipe and tube bends, the fee shall be charged at the rate of Rs.10 per meter subject to a minimum of Rs.500.

(9) Submission of plans of feed pipes shall be charged as,-

(1) The fees for the scrutiny of plans and particulars of the material, design and construction of feed pipes, before commencement of manufacture of the feed pipes shall be at the rate of Rs.200 for 30 meters of piping or part thereof.



(2) The fees for the scrutiny of plans and particulars of the material, design and construction of any such fittings like feed water heater shall be charged at Rs.2500 per fitting.

(10) Fees for examination of welders shall be charged as,-

(1) Fees for examination of welders under these regulations shall be Rs.600 which shall be borne by the applicant or sponsor, as the case may be and in addition, the applicant or sponsor shall bear all other expenses like cost of material and workshop and testing facilities as fixed by the Competent Authority.

(2) The fee for endorsement of welder's certificate shall be Rs.200 and shall be borne by the applicant or sponsor, as the case may be.

(11) Fees for Boiler Repair/Erector licence shall be charged as,-

<u>Sl. No.</u>	<u>Class of Boiler Repairer</u>	<u>Fee for recognition in Rupees</u>	<u>Fee for renewal of recognition in Rupees</u>	<u>Fee for endorsement in Rupees</u>
(1)	(2)	(3)	(4)	(5)
1	Special Class	15,000	7,500	5,000
2	Class I	10,000	5,000	4,000
3	Class II	5,000	2,500	2,000
4	Class III	2,500	1,250	1,000

”

By order of the Governor,  
AJIT KUMAR I A S,  
*Secretary to Government.*

### **Explanatory Note**

(This does not form part of the notification, but is intended to indicate the general purport.)

Indian Boiler Regulations, 1950 has been amended by Government of India to increase the various fee related to Boilers vide G.S.R. 664 (E) Dated 26<sup>th</sup> August 2015. Hence the State Government have decided to amend the Kerala Boiler Rules, 1967 suitably.

The notification is intended to achieve the above purpose.

